

Ventas to Participate in Investor Meetings at Nareit's REITworld 2024 Annual Conference

CHICAGO--(BUSINESS WIRE)-- Ventas, Inc. (NYSE: VTR) ("Ventas" or the "Company") announced today that management will participate in investor meetings at Nareit's REITworld 2024 Annual Conference (the "Nareit Conference") on November 18-19, 2024.

Any new or updated written materials that the Company expects to use in connection with its participation at the Nareit Conference will be made available on the Company's website on or prior to the morning of November 18, 2024. Any such materials will be archived at <u>ir.ventasreit.com/events-and-presentations</u> for a limited period following the event.

About Ventas

Ventas, Inc. (NYSE: VTR) is a leading S&P 500 real estate investment trust enabling exceptional environments that benefit a large and growing aging population. With approximately 1,350 properties in North America and the United Kingdom, Ventas occupies an essential role in the longevity economy. The Company's growth is fueled by its approximately 800 senior housing communities, which provide valuable services to residents and enable them to thrive in supported environments. The Ventas portfolio also includes outpatient medical buildings, research centers and healthcare facilities. The Company aims to deliver outsized performance by leveraging its unmatched operational expertise, data-driven insights from its Ventas OI TM platform, extensive relationships and strong financial position. Ventas's seasoned team of talented professionals shares a commitment to excellence, integrity and a common purpose of helping people live longer, healthier, happier lives.

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Source: Ventas, Inc.