



## Ventas to Participate in Nareit REITworld Investor Meetings

November 12, 2019

CHICAGO--(BUSINESS WIRE)--Nov. 12, 2019-- Ventas, Inc. (NYSE: VTR) ("Ventas" or the "Company") announced today that management will participate in investor meetings as part of the Nareit REITworld 2019 Annual Conference in Los Angeles, CA on November 12 and 13, 2019.

Any Company written materials accompanying the Company's meetings with certain investors will be available on the Company's website starting at 8 a.m. Eastern Time on November 12. These materials will be archived at [www.ventasreit.com/investor-relations](http://www.ventasreit.com/investor-relations) for a limited period following the event.

Ventas, Inc., an S&P 500 company, is a leading real estate investment trust. Its diverse portfolio of approximately 1,200 assets in the United States, Canada and the United Kingdom consists of senior housing communities, medical office buildings, university-based research and innovation centers, inpatient rehabilitation and long-term acute care facilities, and health systems. Through its Lillibridge subsidiary, Ventas provides management, leasing, marketing, facility development and advisory services to highly rated hospitals and health systems throughout the United States. References to "Ventas" or the "Company" mean Ventas, Inc. and its consolidated subsidiaries unless otherwise expressly noted. More information about Ventas and Lillibridge can be found at [www.ventasreit.com](http://www.ventasreit.com) and [www.lillibridge.com](http://www.lillibridge.com).

The Company routinely announces material information to investors and the marketplace using press releases, Securities and Exchange Commission ("SEC") filings, public conference calls, webcasts and the Company's website at [www.ventasreit.com/investor-relations](http://www.ventasreit.com/investor-relations). The information that the Company posts to its website may be deemed to be material. Accordingly, the Company encourages investors and others interested in the Company to routinely monitor and review the information that the Company posts on its website, in addition to following the Company's press releases, SEC filings and public conference calls and webcasts.

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Source: Ventas, Inc.

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