



## Ventas to Participate in Citi 2018 Global Property CEO Conference

March 5, 2018

CHICAGO--(BUSINESS WIRE)--Mar. 5, 2018-- Ventas, Inc. (NYSE: VTR) management will make a presentation regarding the Company at the Citi 2018 Global Property CEO Conference (the "Citi Conference") in Hollywood, Florida on March 6, 2018 at 11:35 a.m. Eastern Time.

The presentation will be audio webcast and may accessed through the Company's website at [www.ventasreit.com/investor-relations](http://www.ventasreit.com/investor-relations). Any Company written materials accompanying the presentation or the Company's meetings with certain investors at the Citi Conference will be available on the Company's website starting at 7 a.m. Eastern Time on March 5. The webcast and any written materials will be archived at [www.ventasreit.com/investor-relations](http://www.ventasreit.com/investor-relations) for a limited period following the event.

Ventas, Inc., an S&P 500 company, is a leading real estate investment trust. Its diverse portfolio of more than 1,200 assets in the United States, Canada and the United Kingdom consists of seniors housing communities, medical office buildings, life science and innovation centers, inpatient rehabilitation and long-term acute care facilities, health systems and skilled nursing facilities. Through its Lillibridge subsidiary, Ventas provides management, leasing, marketing, facility development and advisory services to highly rated hospitals and health systems throughout the United States. References to "Ventas" or the "Company" mean Ventas, Inc. and its consolidated subsidiaries unless otherwise expressly noted. More information about Ventas and Lillibridge can be found at [www.ventasreit.com](http://www.ventasreit.com) and [www.lillibridge.com](http://www.lillibridge.com).

The Company routinely announces material information to investors and the marketplace using press releases, Securities and Exchange Commission ("SEC") filings, public conference calls, webcasts and the Company's website at [www.ventasreit.com/investor-relations](http://www.ventasreit.com/investor-relations). The information that the Company posts to its website may be deemed to be material. Accordingly, the Company encourages investors and others interested in the Company to routinely monitor and review the information that the Company posts on its website, in addition to following the Company's press releases, SEC filings and public conference calls and webcasts.

View source version on businesswire.com: <http://www.businesswire.com/news/home/20180305005576/en/>

Source: Ventas, Inc.

Ventas, Inc.  
Ryan K. Shannon  
(877) 4-VENTAS