



## Ventas to Participate in Citi 2016 Global Property CEO Conference

March 10, 2016

CHICAGO--(BUSINESS WIRE)--Mar. 10, 2016-- Ventas, Inc. (NYSE: VTR) ("Ventas" or the "Company") announced today that management will make a presentation regarding the Company at the Citi 2016 Global Property CEO Conference (the "Citi Conference") in Hollywood, Florida on March 14, 2016, at 1:35 p.m. Eastern Time.

The presentation will be audio-webcast and may be accessed through the Company's website at [www.ventasreit.com/investor-relations](http://www.ventasreit.com/investor-relations). Any Company written materials accompanying the presentation or the Company's meetings with certain investors at the Citi Conference will be available on the Company's website starting at 8 a.m. Eastern Time on March 14. The webcast and any written materials will be archived at [www.ventasreit.com/investor-relations](http://www.ventasreit.com/investor-relations) for a limited period following the event.

Ventas, Inc., an S&P 500 company, is a leading real estate investment trust. Its diverse portfolio of approximately 1,300 assets in the United States, Canada and the United Kingdom consists of seniors housing communities, medical office buildings, skilled nursing facilities, specialty hospitals and general acute care hospitals. Through its Lillibridge subsidiary, Ventas provides management, leasing, marketing, facility development and advisory services to highly rated hospitals and health systems throughout the United States. More information about Ventas and Lillibridge can be found at [www.ventasreit.com](http://www.ventasreit.com) and [www.lillibridge.com](http://www.lillibridge.com).

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