



Ventas to Participate in the NAREIT REITWorld 2015 Conference

November 13, 2015

CHICAGO--(BUSINESS WIRE)--Nov. 13, 2015-- Ventas, Inc. (NYSE: VTR) (the "Company") announced today that management will be meeting with certain investors at the NAREIT REITWorld 2015 Conference (the "REITWorld Conference") in Las Vegas, Nevada on November 17 and 18, 2015.

Any written materials relating to the Company's meetings with investors at the REITWorld Conference will be available on the Company's website starting at 8:00 a.m. Eastern Time on November 17th. Any such written materials will be archived at www.ventasreit.com for a limited period following the event.

Ventas, Inc., an S&P 500 company, is a leading real estate investment trust. Its diverse portfolio of approximately 1,300 assets in the United States, Canada and the United Kingdom consists of seniors housing communities, medical office buildings, skilled nursing facilities, hospitals and other properties. Through its Lillibridge subsidiary, Ventas provides management, leasing, marketing, facility development and advisory services to highly rated hospitals and health systems throughout the United States. More information about Ventas and Lillibridge can be found at www.ventasreit.com and www.lillibridge.com.

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