



Ventas Chairman and CEO Honored by Modern Healthcare as One of Top 25 Women Leaders in Healthcare

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CHICAGO--(BUSINESS WIRE)--Aug. 21, 2015-- Ventas, Inc. (NYSE: VTR) ("Ventas"), a leading real estate investment trust focused on healthcare and seniors housing, said today that its Chairman and Chief Executive Officer Debra A. Cafaro was honored today by *Modern Healthcare Magazine* as one of the top 25 women in healthcare. This is the second time Ms. Cafaro has been recognized by *Modern Healthcare* for her influence and stature in the healthcare industry.

"At Ventas, our goal is to support quality healthcare providers as they grow market share, improve efficiency and enhance patient experiences and outcomes. We strive to innovate and lead in the dynamic healthcare sector," Ms. Cafaro said. "As a dedicated capital partner to the healthcare industry, Ventas can help providers fulfill their core mission of serving their patients, physicians and communities and improving our healthcare system."

Ms. Cafaro accepted Modern Healthcare's recognition on behalf of her Ventas colleagues and customers. Ms. Cafaro and the other women recognized by *Modern Healthcare* were honored at a dinner in Nashville, Tennessee Thursday evening.

Ventas, Inc., an S&P 500 company, is a leading real estate investment trust. Its diverse portfolio of nearly 1,300 assets in the United States, Canada and the United Kingdom consists of seniors housing communities, medical office buildings, skilled nursing facilities, hospitals and other properties. Through its Lillibridge subsidiary, Ventas provides management, leasing, marketing, facility development and advisory services to highly rated hospitals and health systems throughout the United States. More information about Ventas and Lillibridge can be found at www.ventasreit.com and www.lillibridge.com.

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