



## Ventas to Participate in Citi 2015 Global Property CEO Conference

February 25, 2015

CHICAGO--(BUSINESS WIRE)--Feb. 24, 2015-- Ventas, Inc. (NYSE: VTR) ("Ventas" or the "Company") announced today that management will make a presentation regarding the Company at the Citi 2015 Global Property CEO Conference in Hollywood, Florida on March 3, 2015, at 8:50 a.m. Eastern Time.

The presentation will be audio-webcast and may be accessed through the Company's website at [www.ventasreit.com/investor-relations](http://www.ventasreit.com/investor-relations). Any Company written materials accompanying the presentation will also be available on the Company's website at the time of the presentation. The webcast and any written materials will be archived at [www.ventasreit.com/investor-relations](http://www.ventasreit.com/investor-relations) for a limited period following the event.

Ventas, Inc., an S&P 500 company, is a leading real estate investment trust. Its diverse portfolio of more than 1,600 assets in the United States, Canada and the United Kingdom consists of seniors housing communities, medical office buildings, skilled nursing facilities, hospitals and other properties. Through its Lillibridge subsidiary, Ventas provides management, leasing, marketing, facility development and advisory services to highly rated hospitals and health systems throughout the United States. More information about Ventas and Lillibridge can be found at [www.ventasreit.com](http://www.ventasreit.com) and [www.lillibridge.com](http://www.lillibridge.com).

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